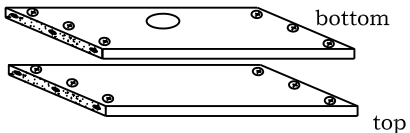
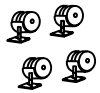
Instruction Sheet for Elite Series Racks:
ERK-12-20, ERK-16-20, ERK-20-20, ERK-16-20SL, ERK-20-20SL, ERK-24-20SL
ECRR-12-20, ECRR-16-20, ECRR-20-20

Thank you for purchasing a Raxxess Elite rack.
After following these few short steps, you will find this to be an excellent value in a quality 19" EIA rack.



Step 1: Unpack the parts. Please be careful opening the carton. (A knife that is inserted too far may scratch the parts, and the staples are sharp!)
Content list:
2 pieces rack top and bottom (similar pieces, except the bottom has a plastic grommet for cable passage)
2 pieces rack sides (again similar to each other, except they are left and right)
1 brace (slim wood part)
2 pieces rack rails: black metal rails as in the illustration
14 k/d studs: chrome "screw-like" studs
14 cams : cylinder shaped metal fittings
10 5/8" black wood screws
4 casters, and 16- 5/8" wood screws.
1 plexi door (front) with 2 brass hinges
1 solid door (rear) with 2 chrome hinges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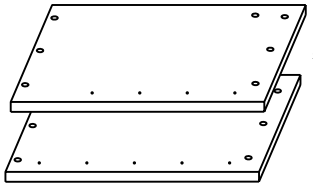

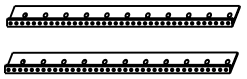

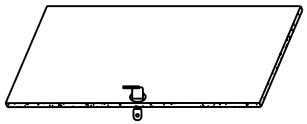

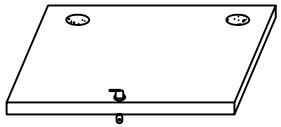

Lay the parts out on a table, or on the floor.

Step 2: Lay the sides near each other with the pilot holes (very small holes on what will be the insides) facing up.
Screw one rack rail to each of the sides, using the short wood screws, one in each pilot hole (you may not use all of the screws, depending on the size of the rack).
Be sure to use the larger (1/4") holes in the rack rail, and that the tapped (threaded) holes are facing the front of the rack.

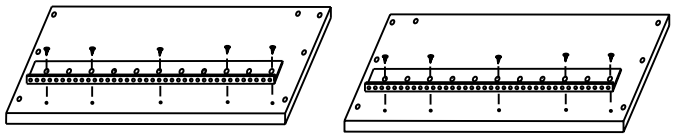
Illustration 1

Step 3: Screw the studs into the sides, locating them in the white plastic inserts in the sides, as well as a stud for the brace, as in Illustration 2.
Next, install the cams in the top and bottom, as shown in Illustration 3.
Step 4: Place one of the sides with the studs facing up as shown in Illustration 4. Drop the top and bottom parts, as well as the brace down on it from above as shown.
Be sure to orient them correctly, so that the caster holes on the bottom piece are on the bottom, and that the top has no holes facing up. Turn the cams clockwise, so as to tighten the top, bottom and brace in place, then add the second side to this assembly, and tighten the cams in the same manner.

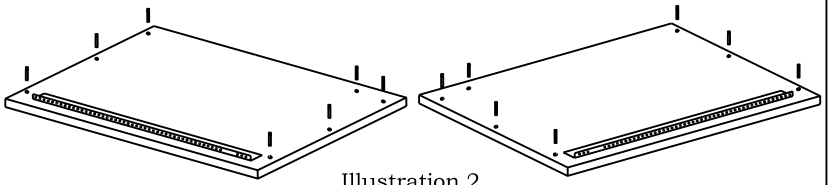
Illustration 2

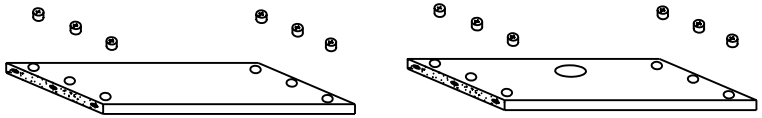
Illustration 3

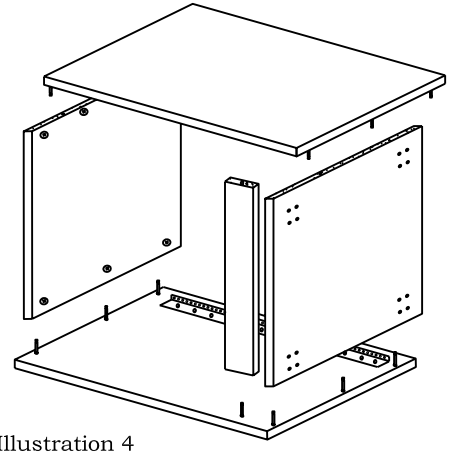
Illustration 4

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Paterson, N.J. 07503
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